

## Transmission Housing Cover, Replace (Transmission Installed)



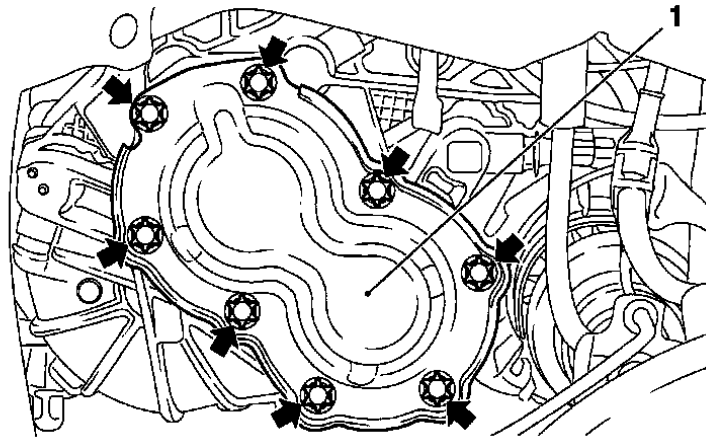
**Remove**

**Important:** A four-post hoist must be used to raise the vehicle when removing the engine undertray. The vehicle can be moved to a two-post hoist for other operations if required.

1. Remove engine undertray
  - Raise vehicle
  - Remove 13x bolt, 13x washer

**Important:** Observe relevant environmental requirements when disposing of used oil.

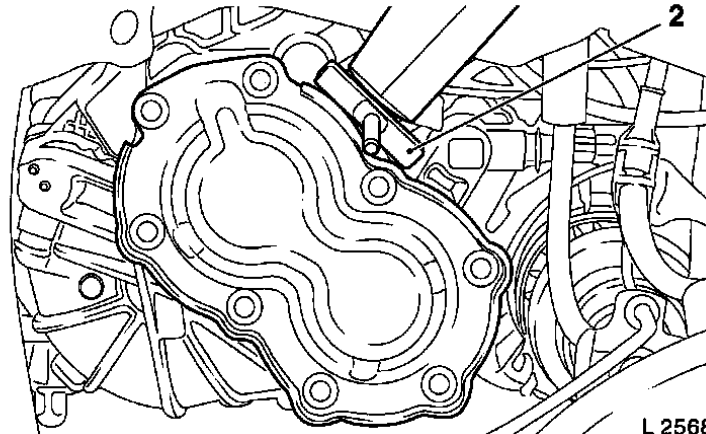
2. Release transmission housing cover (1) from transmission
  - Position suitable collecting container
  - Remove 8x bolt (arrowed)



3. Remove transmission housing cover from transmission

- Use **KM-J-37228** (2)

**Note:** Take care not to damage mating surfaces.

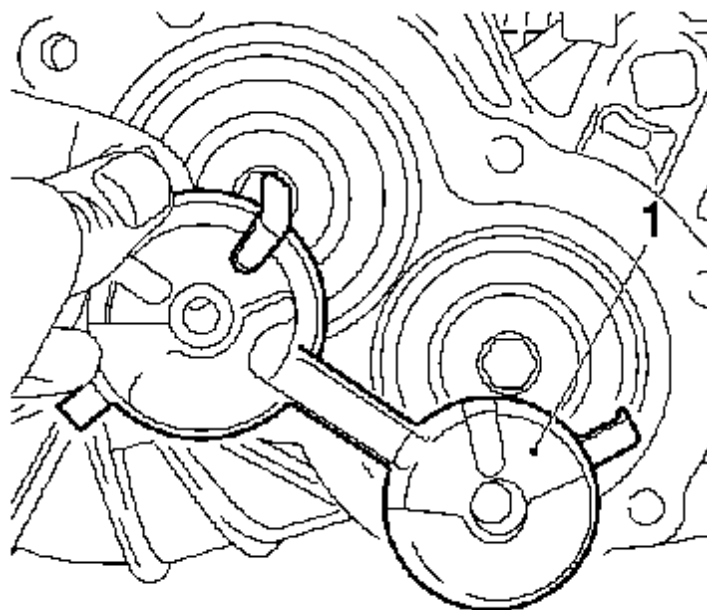


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4. Remove oil collection pipe (1) from transmission
 

**Note:** Oil collection pipe removed to avoid damage when cleaning mating surfaces.

  - Pull off

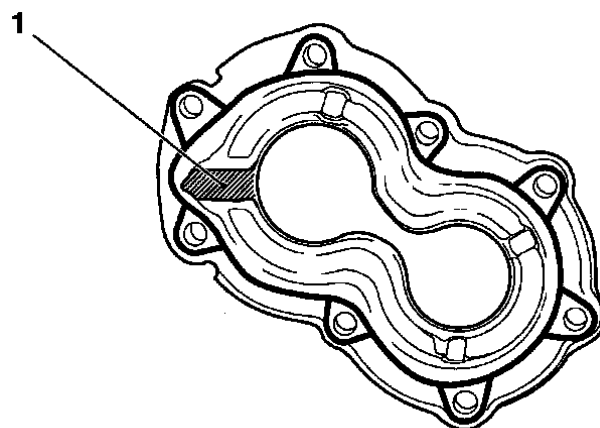


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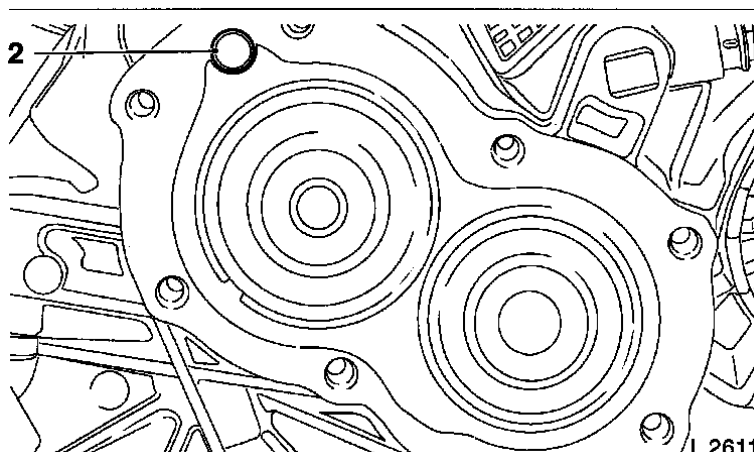
**Install**

5. Clean mating surfaces
6. Install oil collection pipe to transmission
  - Push on
7. Install new transmission housing cover to transmission

- Apply sealing compound to mating surface of transmission housing cover
- Note:** Do not apply sealing compound to shaded area (1) as this could cause fluid guide pipe (2) to become blocked.



8. Install 8x bolt 25 Nm



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9. Check transmission oil level and correct as necessary
10. Install engine undertray
  - Install 13x bolt, 13x washer
11. Lower vehicle